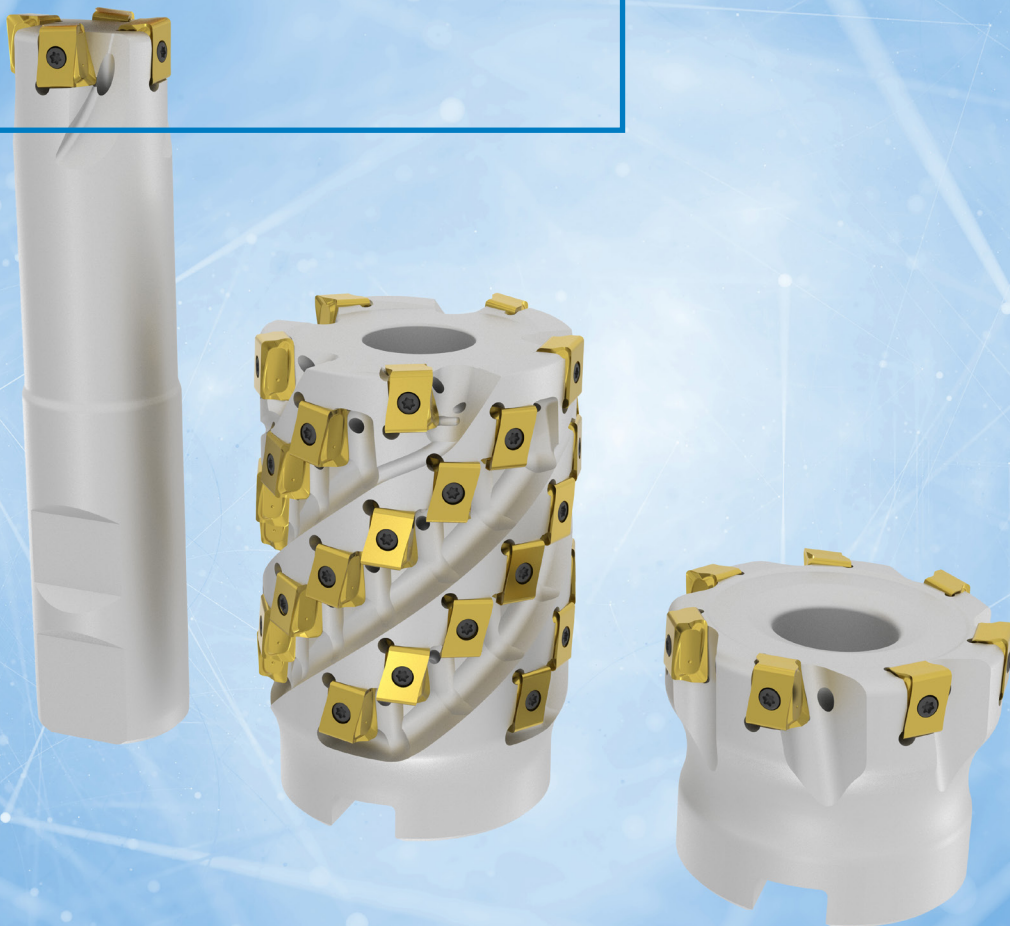
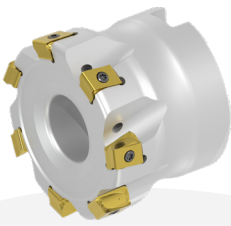


boehlerit

## DELTAtec 90N Tang

90° Eckfräsen 90° edge milling



| Ausführung<br>Execution                              | Aufsteckfräser 90°<br>Face milling cutter 90°                                     | Schaftfräser 90°<br>End milling cutter 90°                                          |
|------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                                      |  |  |
| Durchmesserbereich metrisch<br>Diameter range metric | Ø 40 - 315 mm                                                                     | Ø 20 - 32 mm                                                                        |
| Plattengröße<br>Insert size                          | LN..09, LN..13                                                                    | LN..09                                                                              |

## Besondere Merkmale:

- Durch tangentielle Klemmung der Platten ergibt sich ein sehr stabiles Werkzeugsystem
- Produktivität gewährleistet durch 4 Schneiden
- Hohe Bearbeitungssicherheit durch dicke Tangentialplatte
- Leichter Schnitt durch Helixgeometrie an den Schneidkanten

## Special features:

- Due to tangential clamping of the inserts a very stable tool system result
- Productivity guaranteed through 4 cutting edges
- High machining security through thick tangential milling insert
- Smooth cut through helix geometry on the cutting edges

## 90° Fräsparemeter 90° Milling parameter

| WSP<br>Geometrie<br>Insert<br>geometry | LNMX 09                                             |                                  |
|----------------------------------------|-----------------------------------------------------|----------------------------------|
|                                        | Schnitttiefe,<br>Cutting depth,<br>[mm]<br>APMX max | Vorschub,<br>Feed,<br>[mm]<br>fz |
| MP                                     | 1,0 <b>3,5</b> 8,0                                  | 0,15 <b>0,22</b> 0,35            |
| MM                                     | 1,0 <b>3,5</b> 8,0                                  | 0,15 <b>0,22</b> 0,35            |
| MK                                     | 1,0 <b>3,5</b> 8,0                                  | 0,15 <b>0,22</b> 0,35            |

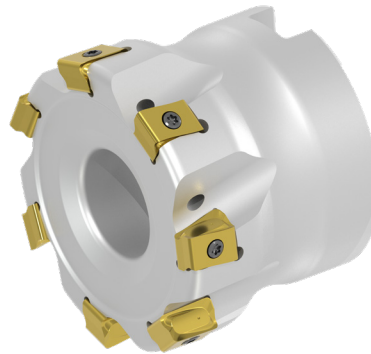
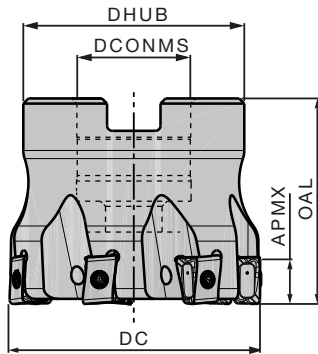
| WSP<br>Geometrie<br>Insert<br>geometry | LNMX 13                                             |                                  |
|----------------------------------------|-----------------------------------------------------|----------------------------------|
|                                        | Schnitttiefe,<br>Cutting depth,<br>[mm]<br>APMX max | Vorschub,<br>Feed,<br>[mm]<br>fz |
| MP                                     | 1,0 <b>6,5</b> 12,0                                 | 0,2 <b>0,2</b> 0,4               |
| MM                                     | 1,0 <b>6,5</b> 12,0                                 | 0,2 <b>0,2</b> 0,4               |
| RP                                     | 1,0 <b>6,5</b> 12,0                                 | 0,2 <b>0,3</b> 0,5               |
| RK                                     | 1,0 <b>6,5</b> 12,0                                 | 0,3 <b>0,4</b> 0,6               |

## Walzenstirnfräser Helical cutter

| WSP<br>Geometrie<br>Insert<br>geometry | LNMX 09                                                           |                                  |
|----------------------------------------|-------------------------------------------------------------------|----------------------------------|
|                                        | Schnittbreite,<br>Cutting width,<br>[D x %]<br>a <sub>e</sub> max | Vorschub,<br>Feed,<br>[mm]<br>fz |
| MP                                     | 5 - 70%                                                           | 0,1 <b>0,17</b> 0,22             |
| MM                                     | 5 - 70%                                                           | 0,1 <b>0,15</b> 0,22             |
| MK                                     | 5 - 70%                                                           | 0,2 <b>0,22</b> 0,28             |

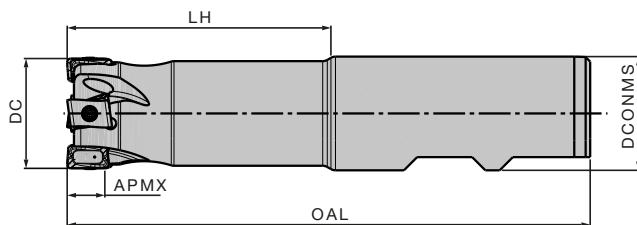
\* Angegebene Schnittdaten sind als Richtwert zu sehen, welche durch Versuche für jeden Anwendungsfall separat optimiert werden können.  
 \* Recommended cutting data has to be seen as a reference which can be optimised for each application through trials separately.

## Aufsteckfräser 90° / LN.. 09 Face milling cutter 90° / LN.. 09



| Abmessungen [mm] Dimensions [mm] |        |      |     |      |      | Artikelbezeichnung<br>Item code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Ersatzteile<br>Spare parts |  |
|----------------------------------|--------|------|-----|------|------|---------------------------------|-----------------------------|-------------------------------|----------------------------|--|
| DC                               | DCONMS | DHUB | OAL | APMX | ZEFF |                                 |                             |                               |                            |  |
| 40                               | 16     | 36   | 40  | 8    | 4    | BF90 LN09.040 Z04               | 5191015                     | ●                             |                            |  |
| 40                               | 16     | 36   | 40  | 8    | 6    | BF90 LN09.040 Z06               | 5191017                     | ●                             |                            |  |
| 50                               | 22     | 40   | 40  | 8    | 5    | BF90 LN09.050 Z05               | 5191023                     | ●                             |                            |  |
| 50                               | 22     | 40   | 40  | 8    | 7    | BF90 LN09.050 Z07               | 5191027                     | ●                             |                            |  |
| 63                               | 22     | 48   | 40  | 8    | 6    | BF90 LN09.063 Z06               | 5191035                     | ●                             |                            |  |
| 63                               | 22     | 48   | 40  | 8    | 9    | BF90 LN09.063 Z09               | 5191036                     | ●                             |                            |  |
| 80                               | 27     | 58   | 50  | 8    | 7    | BF90 LN09.080 Z07               | 5191038                     | ●                             |                            |  |
| 80                               | 27     | 58   | 50  | 8    | 10   | BF90 LN09.080 Z010              | 5191041                     | ●                             |                            |  |

## Schaftfräser 90° / LN.. 09 End milling cutter 90° / LN.. 09

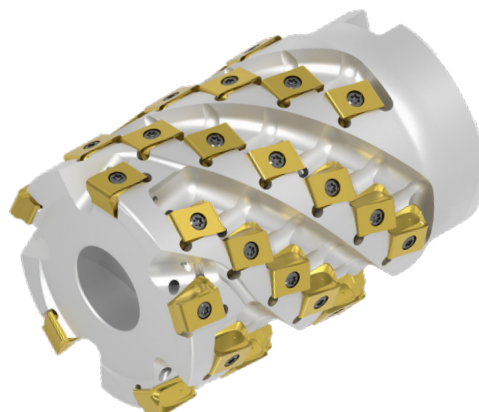
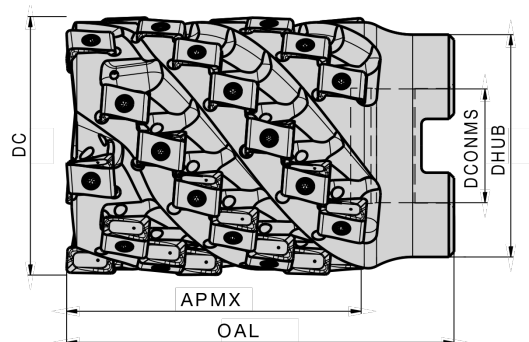


| Abmessungen [mm] Dimensions [mm] |        |     |      |     |      | Artikelbezeichnung<br>Item code | Schaft<br>Shank | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Ersatzteile<br>Spare parts |  |
|----------------------------------|--------|-----|------|-----|------|---------------------------------|-----------------|-----------------------------|-------------------------------|----------------------------|--|
| DC                               | DCONMS | OAL | APMX | LH  | ZEFF |                                 |                 |                             |                               |                            |  |
| 20                               | 20     | 100 | 8    | 45  | 3    | BE90 LN09.020 Z03               | HB              | 5191043                     | ●                             |                            |  |
| 20                               | 20     | 150 | 8    | 93  | 3    | BE90 LN09.020 Z03 150           | HA              | 5191045                     | ●                             |                            |  |
| 25                               | 25     | 115 | 8    | 54  | 4    | BE90 LN09.025 Z04               | HB              | 5191047                     | ●                             |                            |  |
| 25                               | 25     | 150 | 8    | 87  | 4    | BE90 LN09.025 Z04 150           | HA              | 5191053                     | ●                             |                            |  |
| 32                               | 32     | 125 | 8    | 60  | 5    | BE90 LN09.032 Z05               | HB              | 5191055                     | ●                             |                            |  |
| 32                               | 32     | 180 | 8    | 113 | 5    | BE90 LN09.032 Z05 180           | HA              | 5191059                     | ●                             |                            |  |

Bestellbeispiel Order example: 1 Stück piece 5191015 oder or BF90 LN09.040 Z04

- Verfügbar ab Lager Available from stock
- Lieferzeit auf Anfrage Delivery time on request

## Aufsteckfräser 90° / LN.. 09 Face milling cutter 90° / LN.. 09



| Abmessungen [mm] Dimensions [mm] |        |      |     |      |      | WSP<br>Insert | Artikelbezeichnung<br>Item code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Ersatzteile<br>Spare parts                                                        |                                                              |
|----------------------------------|--------|------|-----|------|------|---------------|---------------------------------|-----------------------------|-------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------|
| DC                               | DCONMS | DHUB | OAL | APMX | ZEFF |               |                                 |                             |                               |                                                                                   |                                                              |
| 40                               | 16     | 35   | 60  | 43   | 4    | 24            | <b>BFH90 LN09.040 Z04 043</b>   | 5217983                     | ○                             | <br>Spannschraube<br>Fixation screw<br><b>AP06-22090</b><br>5187446<br>MA = 1,2Nm | <br>Torx-Schlüssel<br>Torque wrench<br><b>IP7</b><br>5118123 |
| 50                               | 22     | 43   | 75  | 57   | 5    | 40            | <b>BFH90 LN09.050 Z05 057</b>   | 5200591                     | ●                             |                                                                                   |                                                              |
| 63                               | 22     | 56   | 75  | 57   | 6    | 48            | <b>BFH90 LN09.063 Z06 057</b>   | 5217004                     | ○                             |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |
|                                  |        |      |     |      |      |               |                                 |                             |                               |                                                                                   |                                                              |

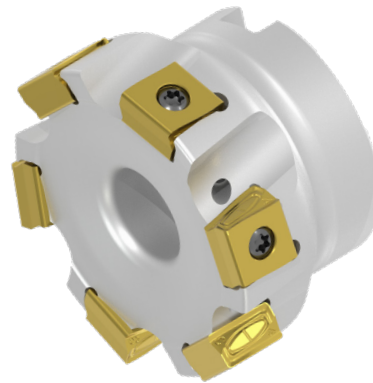
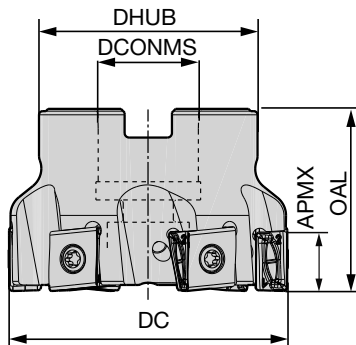
| CEDC = Anzahl der<br>Schneidkanten<br>CEDC = Number of<br>cutting edges | Artikelbezeichnung<br>Item code | Schneidstoffsorte<br>Cutting materials | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Abmessungen [mm]<br>Dimensions [mm] |     |      |     |     |
|-------------------------------------------------------------------------|---------------------------------|----------------------------------------|-----------------------------|-------------------------------|-------------------------------------|-----|------|-----|-----|
|                                                                         |                                 |                                        |                             |                               | INSL                                | W1  | S    | D1  | RE  |
| <br>CEDC = 4                                                            | <b>LNMX 090708 SR-MP</b>        | BCP25M                                 | 5192091                     | ●                             | 9,0                                 | 5,0 | 7,21 | 2,5 | 0,8 |
|                                                                         | <b>LNMX 090708 SR-MP</b>        | BCP35M                                 | 5192093                     | ●                             | 9,0                                 | 5,0 | 7,21 | 2,5 | 0,8 |
|                                                                         | <b>LNMX 090708 SR-MM</b>        | BCM40M                                 | 5192095                     | ○                             | 9,0                                 | 5,0 | 7,21 | 2,5 | 0,8 |
|                                                                         | <b>LNMX 090708 SR-MK</b>        | BCK20M                                 | 5192094                     | ●                             | 9,0                                 | 5,0 | 7,21 | 2,5 | 0,8 |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |
|                                                                         |                                 |                                        |                             |                               |                                     |     |      |     |     |

Bestellbeispiel Order example: 1 Stück piece 5191043 oder or BF90 LN09.020 Z03

- Verfügbar ab Lager Available from stock
- Lieferzeit auf Anfrage Delivery time on request

# DELTAtec 90N Tang

## Aufsteckfräser 90° / LN.. 13 Face milling cutter 90° / LN.. 13



| Abmessungen [mm] Dimensions [mm] |        |      |     |      |      | Artikelbezeichnung<br>Item code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Ersatzteile<br>Spare parts |  |
|----------------------------------|--------|------|-----|------|------|---------------------------------|-----------------------------|-------------------------------|----------------------------|--|
| DC                               | DCONMS | DHUB | OAL | APMX | ZEFF |                                 |                             |                               |                            |  |
| 50                               | 22     | 40   | 40  | 12   | 4    | BF90 LN13.050 Z04               | 5083667                     | ●                             |                            |  |
| 50                               | 22     | 40   | 40  | 12   | 5    | BF90 LN13.050 Z05               | 5107833                     | ○                             |                            |  |
| 63                               | 22     | 48   | 40  | 12   | 4    | BF90 LN13.063 Z04               | 5083664                     | ●                             |                            |  |
| 63                               | 22     | 48   | 40  | 12   | 6    | BF90 LN13.063 Z06               | 5083666                     | ●                             |                            |  |
| 63                               | 22     | 48   | 40  | 12   | 8    | BF90 LN13.063 Z08               | 5107834                     | ●                             |                            |  |
| 80                               | 27     | 58   | 50  | 12   | 5    | BF90 LN13.080 Z05               | 5104568                     | ○                             |                            |  |
| 80                               | 27     | 58   | 50  | 12   | 7    | BF90 LN13.080 Z07               | 5083669                     | ●                             |                            |  |
| 80                               | 27     | 58   | 50  | 12   | 10   | BF90 LN13.080 Z10               | 5107837                     | ●                             |                            |  |
| 100                              | 32     | 78   | 50  | 12   | 8    | BF90 LN13.100 Z08               | 5093002                     | ●                             |                            |  |
| 100                              | 32     | 78   | 50  | 12   | 13   | BF90 LN13.100 Z13               | 5107842                     | ○                             |                            |  |
| 125                              | 40     | 90   | 63  | 12   | 9    | BF90 LN13.125 Z09               | 5093003                     | ●                             |                            |  |
| 125                              | 40     | 90   | 63  | 12   | 11   | BF90 LN13.125 Z11               | 5107843                     | ○                             |                            |  |
| 160                              | 40     | 90   | 63  | 12   | 10   | BF90 LN13.160 Z10 NC            | 5093004                     | ●                             |                            |  |
| 200                              | 60     | 140  | 75  | 12   | 14   | BF90 LN13.200 Z14 NC            | 5090807                     | ○                             |                            |  |
| 250                              | 60     | 190  | 75  | 12   | 16   | BF90 LN13.250 Z16 NC            | 5093005                     | ○                             |                            |  |
| 315                              | 60     | 255  | 75  | 12   | 18   | BF90 LN13.315 Z18 NC            | 5093006                     | ○                             |                            |  |

Bestellbeispiel Order example: 1 Stück piece 5083667 oder or BF90 LN13.050 Z04

NC = Keine Kühlung / no coolant

| N = Anzahl der<br>Schneidkanten<br>N = Number of<br>cutting edges | Artikelbezeichnung<br>Item code | Schneidstoffsorte<br>Cutting materials | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | Abmessungen [mm]<br>Dimensions [mm] |    |    |     |     |
|-------------------------------------------------------------------|---------------------------------|----------------------------------------|-----------------------------|-------------------------------|-------------------------------------|----|----|-----|-----|
|                                                                   |                                 |                                        |                             |                               | INSL                                | W1 | S  | D1  | RE  |
| <br>CEDC = 4                                                      | LNMX 131308 SR-MP               | BCP25M                                 | 5092053                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-MP               | BCP35M                                 | 5092051                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-MM               | BCM40M                                 | 5105549                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-RP               | BCP30M                                 | 5092037                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-RP               | BCP35M                                 | 5081018                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-RP               | BCP40M                                 | 5081019                     | ○                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-RK               | BCK15M                                 | 5092038                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   | LNMX 131308 SR-RK               | BCK20M                                 | 5081867                     | ●                             | 13                                  | 7  | 13 | 4,6 | 0,8 |
|                                                                   |                                 |                                        |                             |                               |                                     |    |    |     |     |
|                                                                   |                                 |                                        |                             |                               |                                     |    |    |     |     |

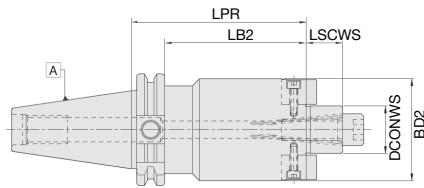
- Verfügbar ab Lager Available from stock
- kurzfristig lieferbar shortly available
- Lieferzeit auf Anfrage Delivery time on request

Bestellbeispiel Order example: 10 Stück pieces 5092053 oder or LNMX 131308 SR-MP BCP25M

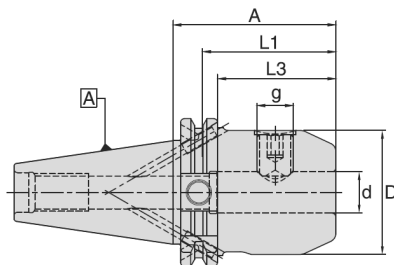


**SK-Werkzeugaufnahmen für DELTAtec 90N Tang**  
**SK-Tool holders for DELTAtec 90N Tang**

[www.boehlerit.com](http://www.boehlerit.com)



| Aufnahme SK40 für Aufsteckfräser<br>Chuck SK40 for face milling cutter |                               |                             |                               |
|------------------------------------------------------------------------|-------------------------------|-----------------------------|-------------------------------|
| DELTAtec 90N Tang<br>Ø Dc                                              | SK40-Bezeichnung<br>SK40-Code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability |
| Ø40mm                                                                  | WSMH/16-35/SK40               | 4600822                     | ●                             |
| Ø50-80mm                                                               | WSMH/22-35/SK40               | 4600823                     | ●                             |
| Ø80mm                                                                  | WSMH/27-40/SK40               | 4600824                     | ●                             |
| Ø100mm                                                                 | WSMH/32-50/SK40               | 4600825                     | ●                             |
| Ø125-160mm                                                             | WSMH/40-50/SK40               | 4600826                     | ●                             |

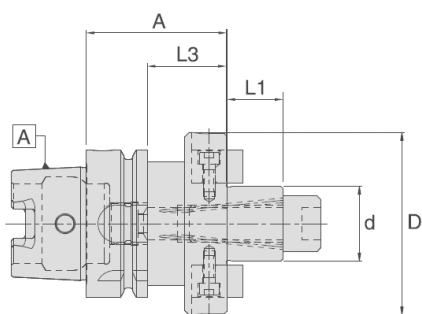


| Aufnahme SK40 für Schaftfräser / Weldon<br>Chuck SK40 for end milling cutter / Weldon |                               |                             |                               |
|---------------------------------------------------------------------------------------|-------------------------------|-----------------------------|-------------------------------|
| DELTAtec 90N Tang<br>Ø Dc                                                             | SK40-Bezeichnung<br>SK40-Code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability |
| Ø20mm                                                                                 | WSLH/20-35/SK40               | 4600782                     | ●                             |
| Ø25mm                                                                                 | WSLH/25-35/SK40               | 4600788                     | ●                             |
| Ø32mm                                                                                 | WSLH/32-65/SK40               | 4600792                     | ●                             |

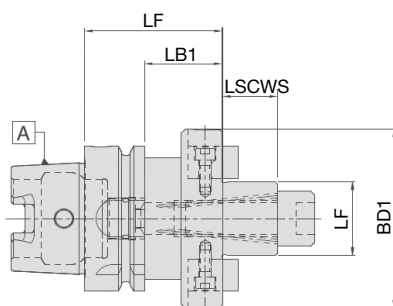
Bestellbeispiel Order example: 1 Stück piece 4600822 oder or WSMH/16-35/SK40

Detaillierte Unterlagen und Abmessungen finden Sie in unserem Fräskatalog [www.boehlerit.com](http://www.boehlerit.com)  
 Detailed documents and dimensions can be found in our milling catalogue [www.boehlerit.com](http://www.boehlerit.com)

● Verfügbar ab Lager Available from stock



| Aufnahme HSK-A63 für Aufsteckfräser<br>Chuck HSK-A63 for face milling cutter |                                     |                             |                               | Aufnahme HSK-A100 für Aufsteckfräser<br>Chuck HSK-A100 for face milling cutter |                                       |                             |                               |
|------------------------------------------------------------------------------|-------------------------------------|-----------------------------|-------------------------------|--------------------------------------------------------------------------------|---------------------------------------|-----------------------------|-------------------------------|
| DELTAtec 90N Tang<br>Ø Dc                                                    | HSK-A63-Bezeichnung<br>HSK-A63-Code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability | DELTAtec 90N Tang<br>Ø Dc                                                      | HSK-A100-Bezeichnung<br>HSK-A100-Code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability |
| Ø40mm                                                                        | WSMH/16-50/HSK-A63                  | 4601763                     | ●                             | Ø40mm                                                                          | WSMH/16-50/HSK-A100                   | 5056120                     | ●                             |
| Ø50-63mm                                                                     | WSMH/22-50/HSK-A63                  | 4601765                     | ●                             | Ø50-63mm                                                                       | WSMH/22-50/HSK-A100                   | 4601663                     | ●                             |
| Ø80mm                                                                        | WSMH/27-60/HSK-A63                  | 4601767                     | ●                             | Ø80mm                                                                          | WSMH/27-50/HSK-A100                   | 4601664                     | ●                             |
| Ø100mm                                                                       | WSMH/32-60/HSK-A63                  | 4601769                     | ●                             | Ø100mm                                                                         | WSMH/32-50/HSK-A100                   | 4601665                     | ●                             |
| Ø125-160mm                                                                   | WSMH/40-60/HSK-A63                  | 4601771                     | ●                             | Ø125-160mm                                                                     | WSMH/40-60/HSK-A100                   | 4601666                     | ●                             |
|                                                                              |                                     |                             |                               | Ø200-315mm                                                                     | WSMH/60-70/HSK-A100                   | 5056122                     | ●                             |



| Aufnahme HSK-A100 für Aufsteckfräser<br>Chuck HSK-A100 for face milling cutter |                                       |                             |                               |
|--------------------------------------------------------------------------------|---------------------------------------|-----------------------------|-------------------------------|
| DELTAtec 90N Tang<br>Ø Dc                                                      | HSK-A100-Bezeichnung<br>HSK-A100-Code | Bestell-Nr.<br>Ordering No. | Verfügbarkeit<br>Availability |
| Ø50-80mm                                                                       | WSMH/22-50/HSK-A100                   | 4601663                     | ●                             |
| Ø80mm                                                                          | WSMH/27-50/HSK-A100                   | 4601664                     | ●                             |
| Ø100mm                                                                         | WSMH/32-50/HSK-A100                   | 4601665                     | ●                             |
| Ø125-160mm                                                                     | WSMH/40-60/HSK-A100                   | 4601666                     | ●                             |
| Ø200-315mm                                                                     | WSMH/60-70/HSK-A100                   | 5056122                     | ●                             |

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